

METHOD AND ARRANGEMENT IN TAIL THREADING IN A PAPER  
MACHINE

Abstract

A method and an arrangement in tail threading  
5 in a paper machine, in which the paper web is dried in  
production by means of a plurality of dryer groups  
consisting of a dryer section, and in which tail  
threading the threading tail is cut, taken as wetted to  
10 the finishing device, and spread to its full width for  
production, and in which method, before the threading  
tail is take to the finishing device, the dryer section  
is kept in the settings of production operation or is  
set to otherwise correspond to production, except that  
15 a wetting process is started, in which the web is wetted  
at the full width for the duration of the tail  
threading, essentially before its cutting, to achieve an  
even moisturizing effect, and the wetting process is  
stopped after web is being spread.